

DESIGN AND CONSTRUCTION OF LOW ENERGY ELECTRON ACCELERATORS AT SINP MSU

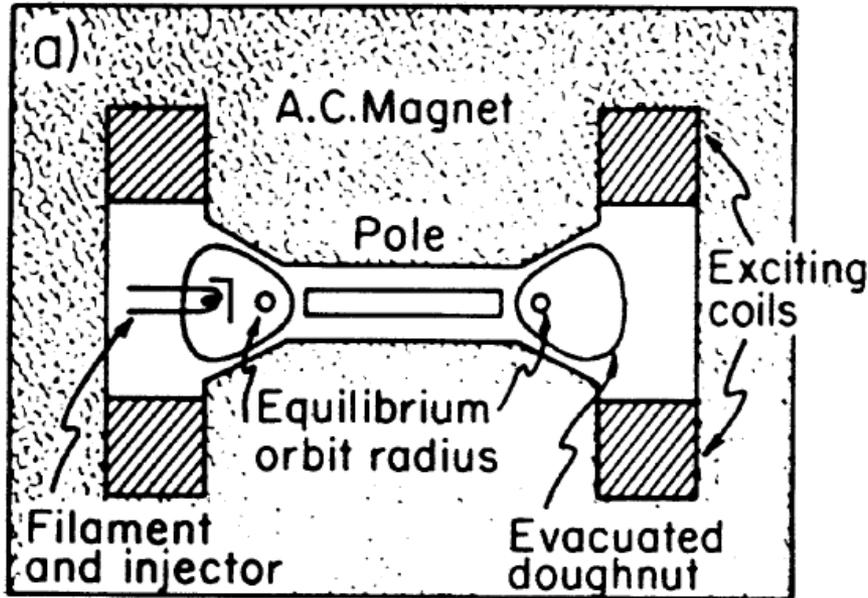
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26 November 2013



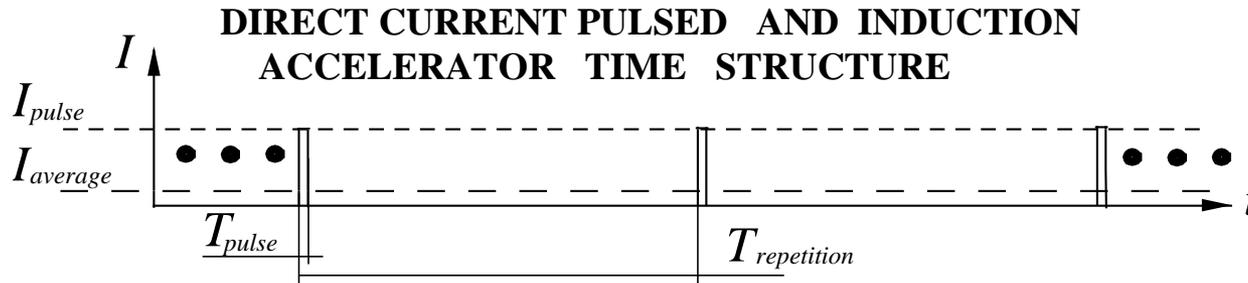
Betatron – 1959 - 1985



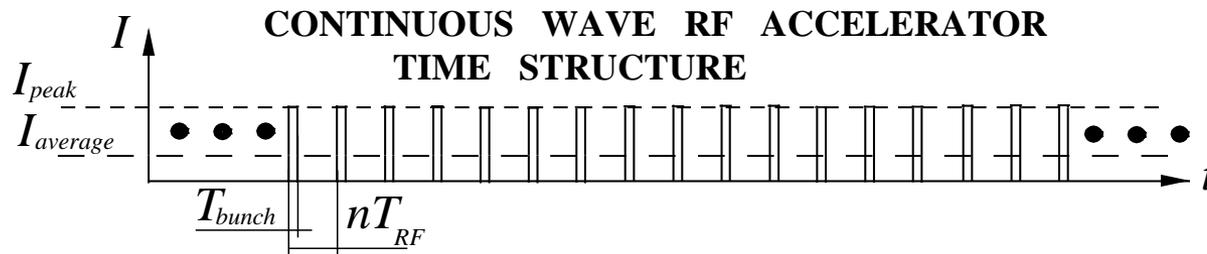
Low intensity
Low duty factor
Low energy

**Study of new accelerator for
nuclear physics started in 1983**

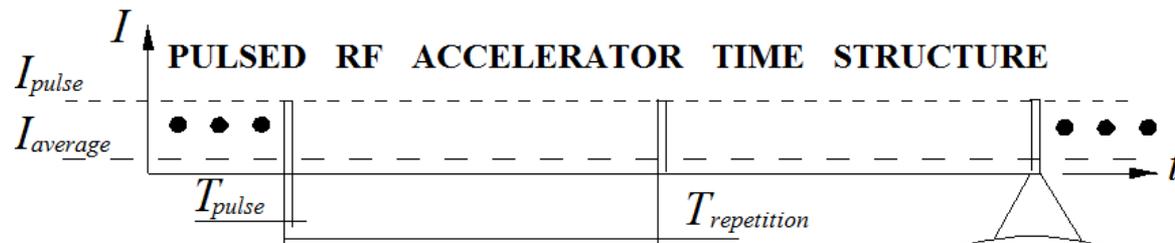
Beam time structure



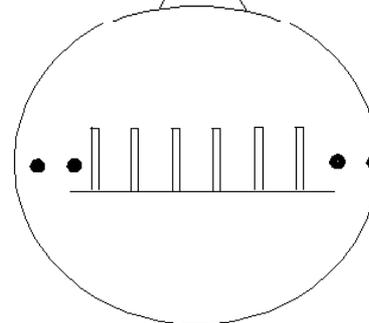
$D \sim 0.01\%$



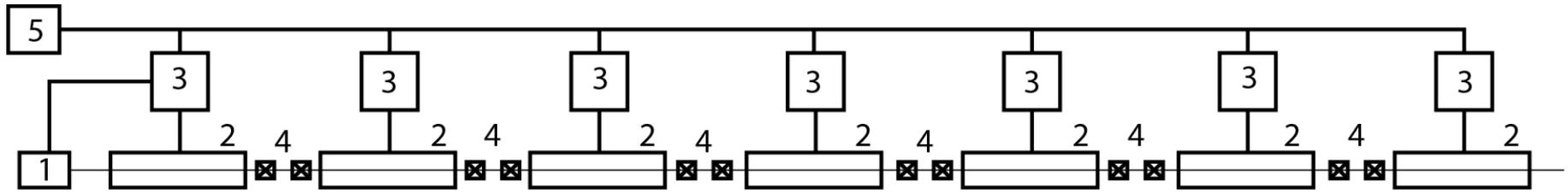
$D = 100\%$



$D \sim 0.01\% - 10\%$

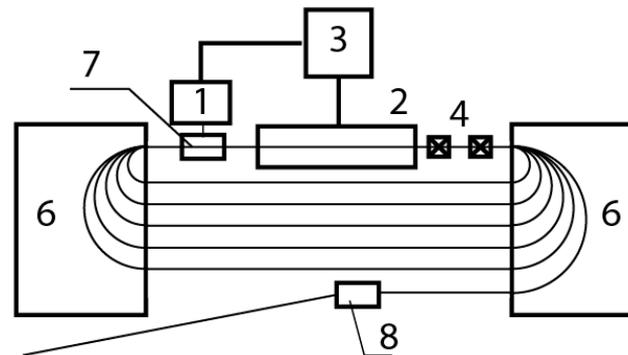


Linac and race-track microtron



Linac

- 1 – injector
- 2 – accelerating structure
- 3 – RF source
- 4 – focusing
- 5 – master generator
- 6 – end magnet
- 7 – injection magnet
- 8 – extraction magnet



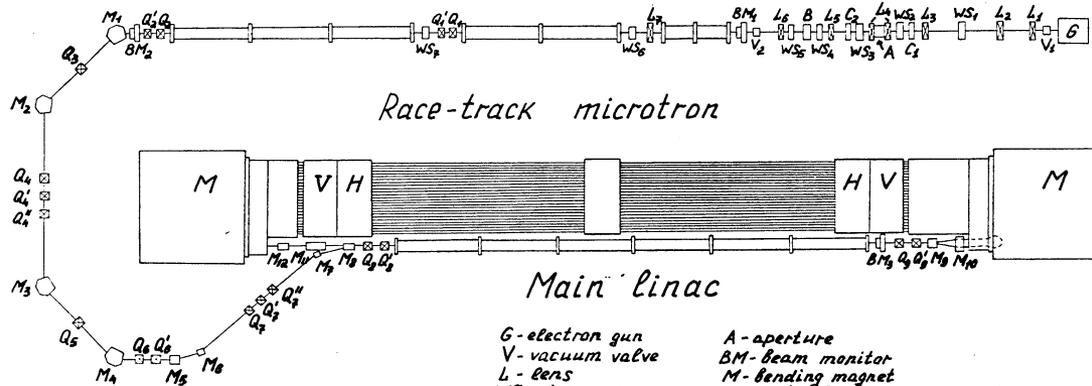
Race-track microtron

Continuous wave race-track microtron (RTM) (1983-1992)

I N J E C T O R

Linear accelerator

Beam emittance forming line

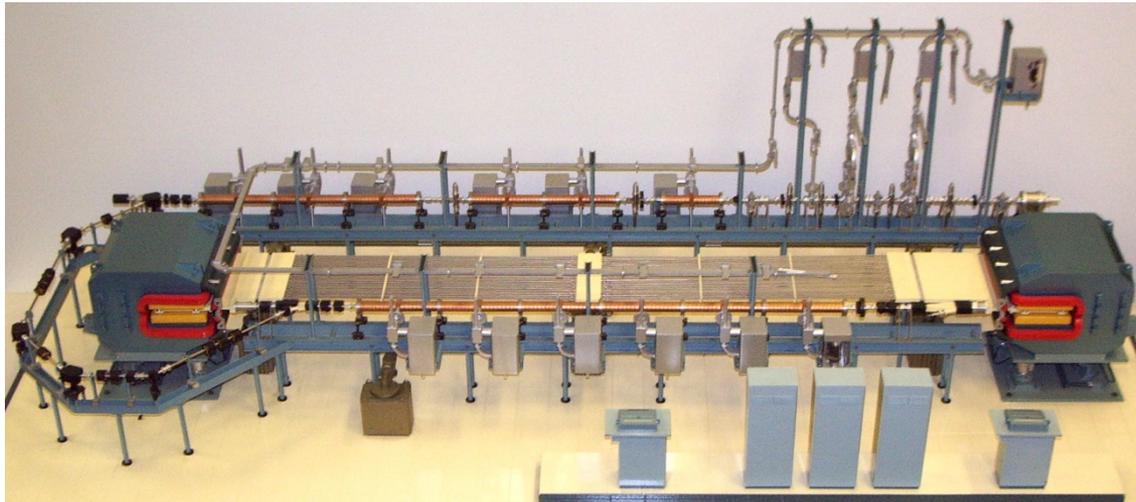


Race-track microtron

Main linac

- G* - electron gun
- V* - vacuum valve
- L* - lens
- WS* - wire scanner
- C* - chopper cavity
- B* - buncher cavity
- A* - aperture
- BM* - beam monitor
- M* - bending magnet
- V* - vertical steerer
- H* - horizontal steerer
- Q* - quadrupole

Injection energy	6 MeV
Energy gain	6 MeV
Maximum energy	175 MeV
Average current	100 μA
Operating frequency	2450 MHz
Magnet field	1.027 T
Klystron power	22 kW
Number of klystrons	12+1



In 1992 CW linac – RTM injector was put into operation and after few years of operation for nuclear resonance experiments CW RTM project was closed – main interest in accelerators activity at SINP MSU was shifted to applied machines

Electron accelerators in the range 0.5 – 100 MeV

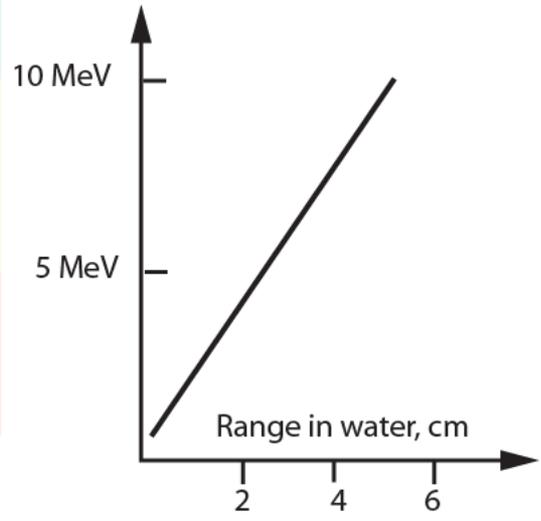
Some applications use bremsstrahlung (X-rays) radiation, some – electron beam.

	Application	Type of accelerator
100 MeV	Injector for synchrotron Elemental analysis Isotope production Explosive detection Nuclear physics	Pulsed RF linacs Race-track microtrons ~100-200 pieces
25 MeV	Radiation therapy Elemental analysis Isotope production Radiography	Pulsed RF linacs Microtrons ~ 7000 -8000 pieces
10 MeV	Sterilization Desinsection Cargo inspection Radiography Material processing	Pulsed RF linacs Betatrons ~ 1000 pieces
5 MeV	Material processing Gas and water purification	Direct current accelerators Continuous wave linacs ~ 1000 pices
0.5 MeV		

For X-rays

$$I = I_0 \exp(-\mu x)$$

For electrons

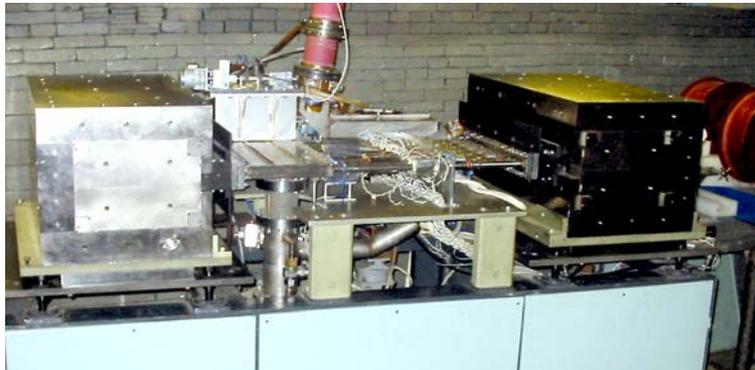
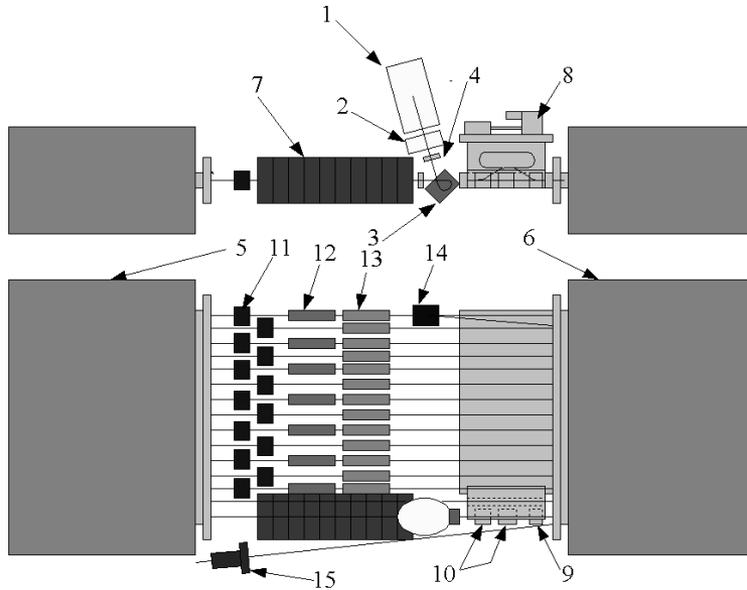


Different mechanisms of radiation interaction with matter are used for different applications - at level of molecules, atoms, nuclei

70 MeV pulsed RTM

with World Physics Technologies USA, 2002

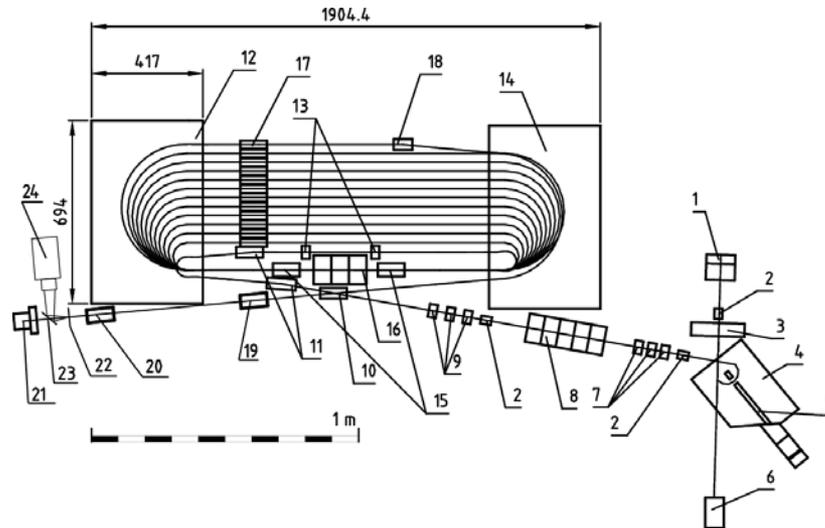
Explosive detection,
isotopes production,
elemental analysis,
nuclear physics



Injection energy	48 keV
Energy gain	4.8 MeV / orbit
Orbits	14
Output energy	14.8 - 68.3 MeV
Output current at 68.3 MeV	10 mA
Orbit circumference increase	1λ/orbit
Operating frequency	2,856 MHz
Klystron power pulsed	6 MW
End magnet field induction	0.963 T
RTM dimensions	2.2x1.8x0.9 m³

Large dipoles built with rare-earth permanent magnet material

35 MeV high brightness beam pulsed RTM with World Physics Technologies USA , 2004



Generation of radiation by short high charge bunches

Injected beam	4.85 MeV
Energy gain per turn	2.43 MeV
Output beam	4.85-34.2 MeV
Normalized emittance	10 mm mrad
Longitudinal emittance	200 keV deg
Micro pulse	5 ps
Pulse repetition	1-150 Hz
Micro charge	150 pC
RF frequency	2,856 MHz
Pulsed RF power	<3 MW
End magnet field	0.486 T



Large dipoles built with rare-earth permanent magnet material, RF gun with photocathode

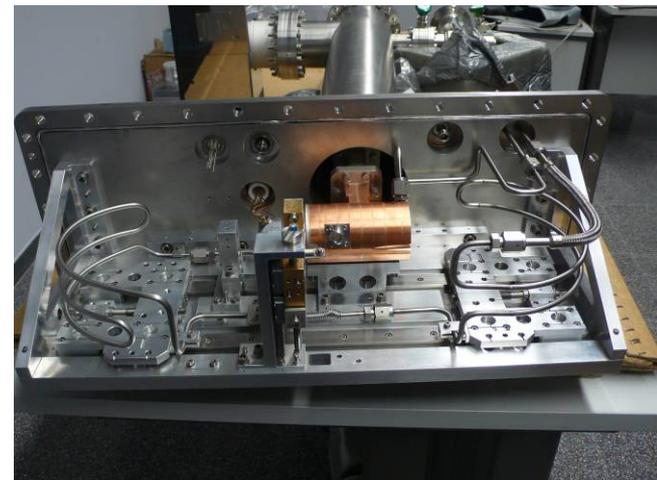
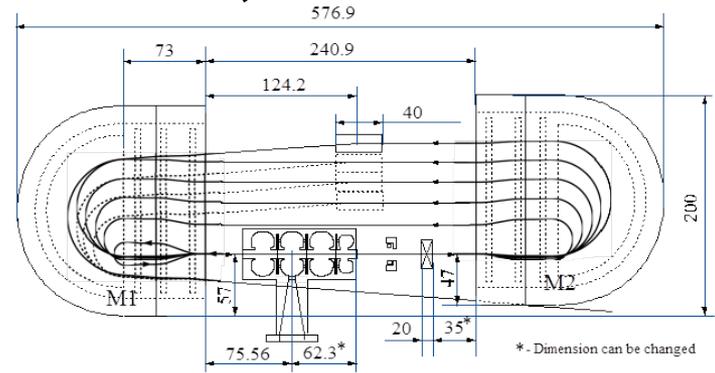
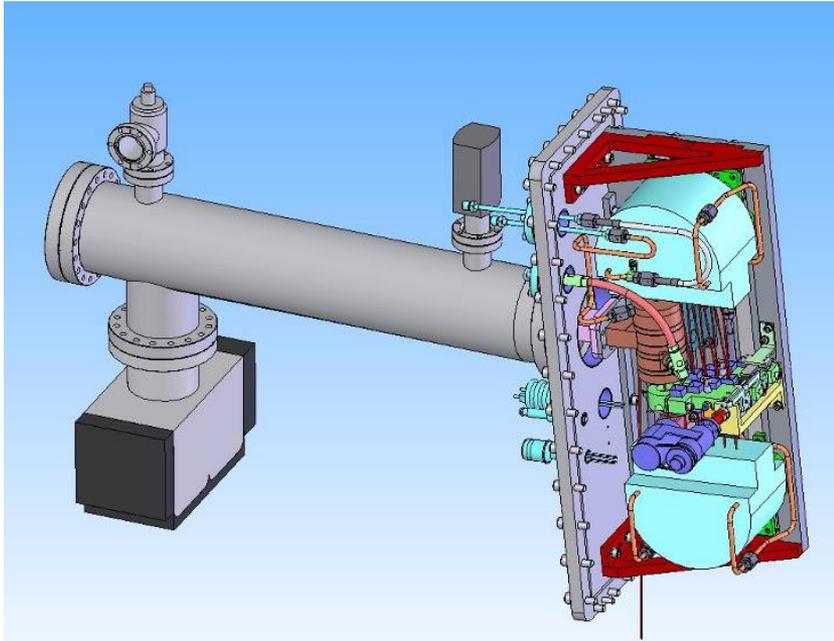
55 MeV race-track microtron with Lebedev Physical Institute – 2008



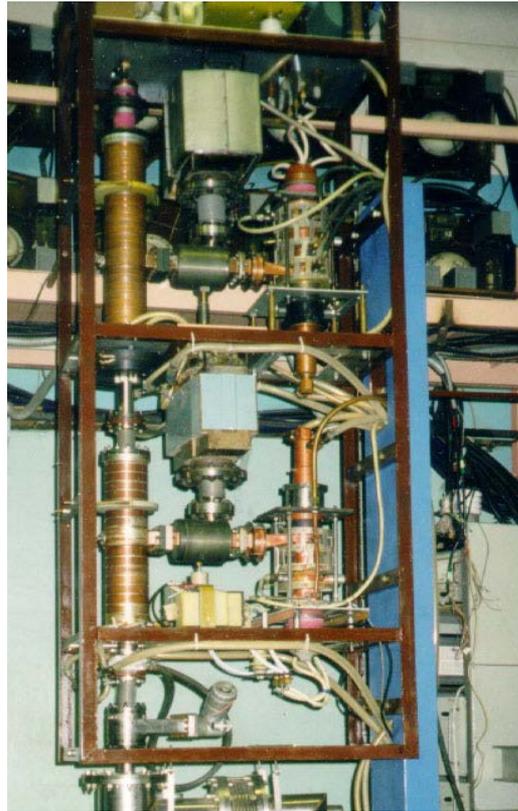
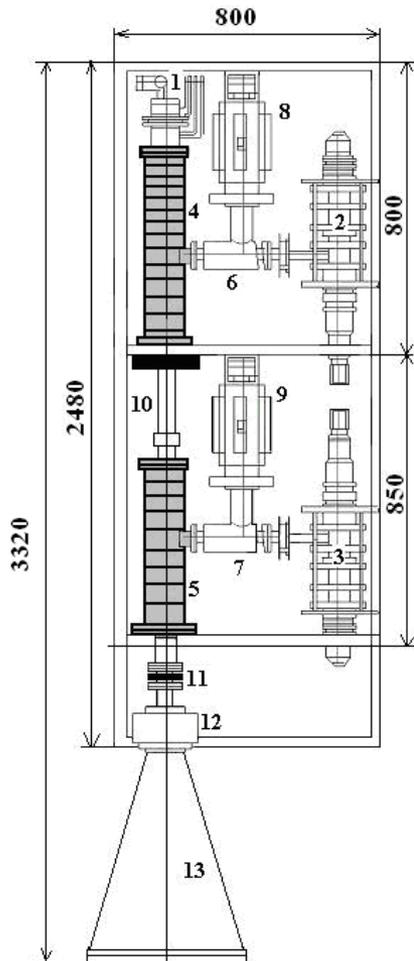
**Explosive detection,
isotopes production,
elemental analysis,
nuclear physics**

Output energy	55 MeV
Output pulse current	Up to 10 mA
Repetition rate	6.25 – 50 Hz
Number of linac passages	11
Energy gain / turn	5 MeV
Current pulse length	6 μ s
Operating frequency	2856 MHz
End magnet field	1.0 T
Maximum RF power	6 MW
Orbit circumference increase / turn	1 λ

12 MeV RTM for intraoperative radiation therapy with Polytechnic University of Catalonia, under construction



SINP MSU 60 KW, 1.2 MEV COMPACT CW LINAC FOR RADIATION TECHNOLOGIES



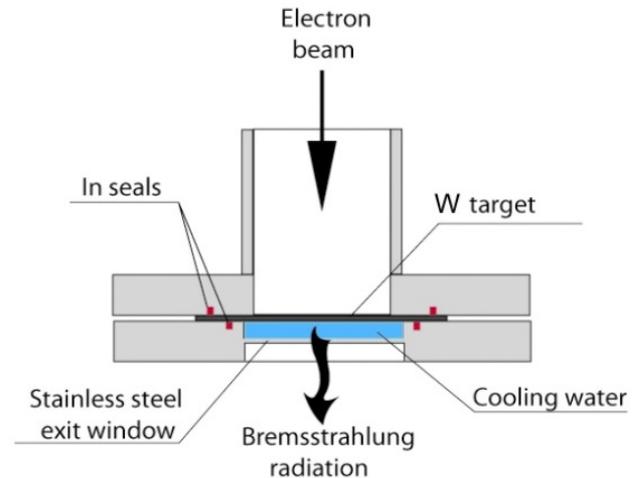
	One-Section	Two-Sections
Beam energy	0.6 MeV	1.2 MeV
Beam current	0 to 50 mA	0 to 50 mA
Maximum beam power	30 kW	60 kW
Length	0.8 m	1.3 m
Gun/klystron high voltage	15 kV	15 kV
Plug power consumption	~75 kW	~150 kW
Electrical efficiency	~40%	~40%

SOME CURRENT APPLICATIONS OF 1.2 MEV COMPACT CW LINAC

1. Test of spacecraft elements (solar batteries etc) for radiation effects
2. Source of high dose rate X-rays radiation
3. R&D for radiation technologies



Thermo shrinkable polyethylene film dimensions decrease after different doses. Optimal dose 120 kGy.



Intensive bremsstrahlung X-rays source (30 Gy/s at average energy 300 keV)

Compact CW linear accelerator for radiation technologies

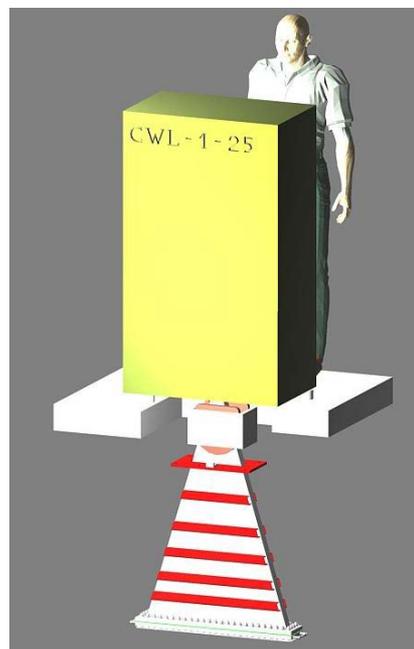
CWL-1-25

(under commissioning)



Beam energy	1 MeV
Average beam current	25 mA
Average beam power	25 kW
Operating frequency	2450 MHz
Klystron average power	50 kW
Wall plug efficiency	30%
Beam scanning width	80 cm
Accelerator dimensions	470 x 784 x 1375 mm ¹⁾

1) Without output horn and power supply



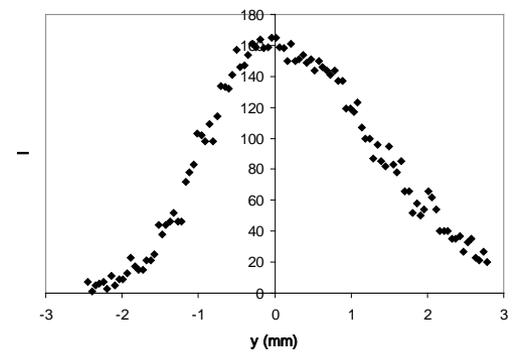
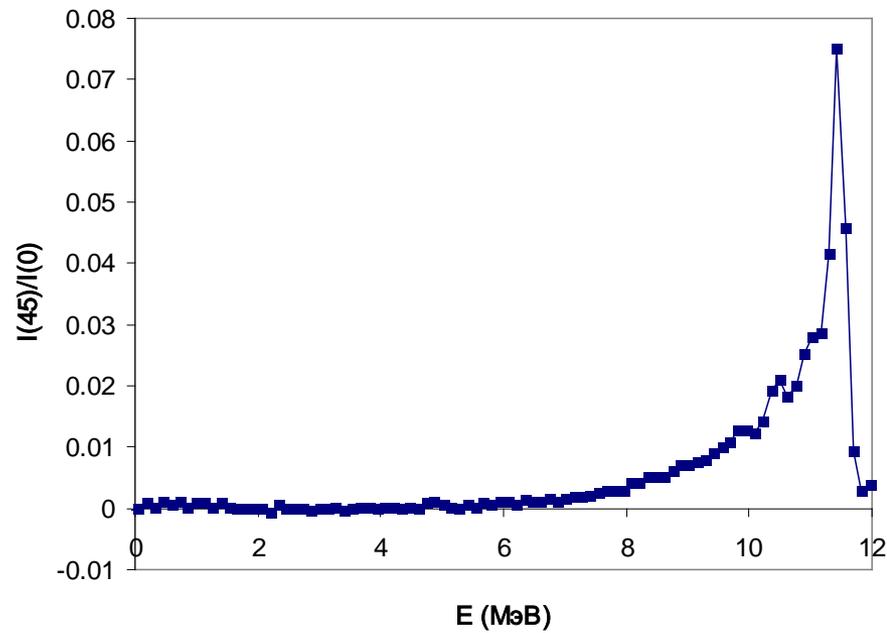
Accelerator is able to provide operation of thermo shrinkable polyethylene film facility with productivity up to 10000 tons/year

SINP MSU 10 MeV TECHNOLOGICAL LINAC (with “Toriy”, Moscow)



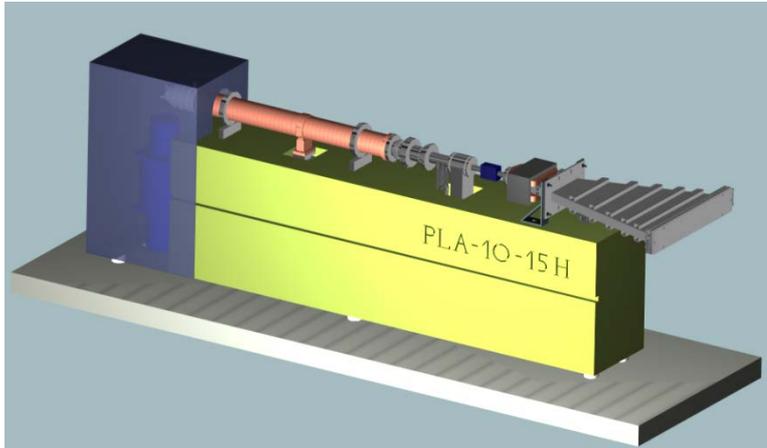
Beam energy	10 MeV
Pulsed beam current	430 mA
Average beam power	15 kW
Operating frequency	2856 MHz
Klystron pulsed power	6 MW
Klystron average power	25 kW
Wall plug efficiency	20%
Beam scanning width	80 cm

Energy spectrum, beam image and beam profile

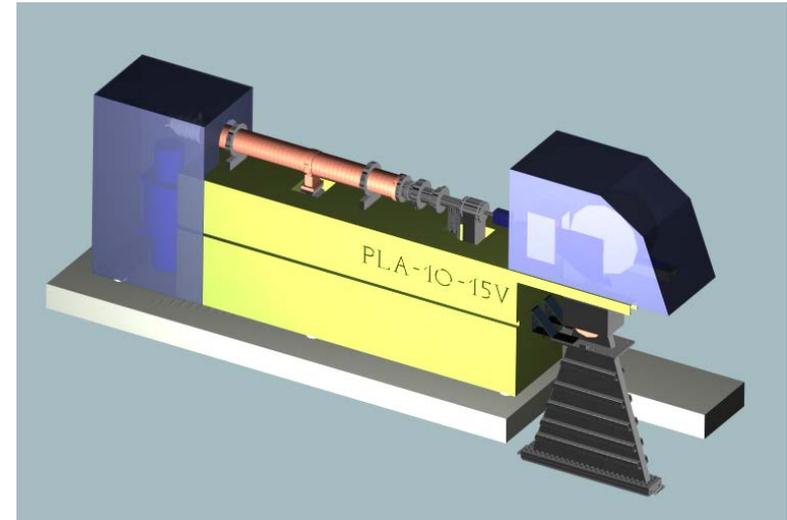


SINP MSU 10 MeV TECHNOLOGICAL LINAC (with “Toriy”, Moscow)

Proposal



Pulsed Linear Accelerator PLA-10-15H



Pulsed Linear Accelerator PLA-10-15V

Beam energy	10 MeV
Pulsed beam current	430 mA
Average beam power	15 kW
Operating frequency	2856 MHz
Klystron pulsed power	6 MW
Klystron average power	25 kW
Wall plug efficiency	20%
Beam scanning width	80 cm
Accelerator dimensions	470 x 784 x 1375 mm ¹⁾
¹⁾ Without output horn and power supply	

Design by SINP MSU team and “Toriy” team of 3/6 MeV linac with interlaced energies for cargo inspection. Variant 1.

X-rays head

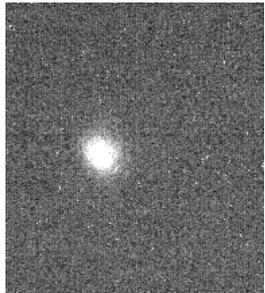
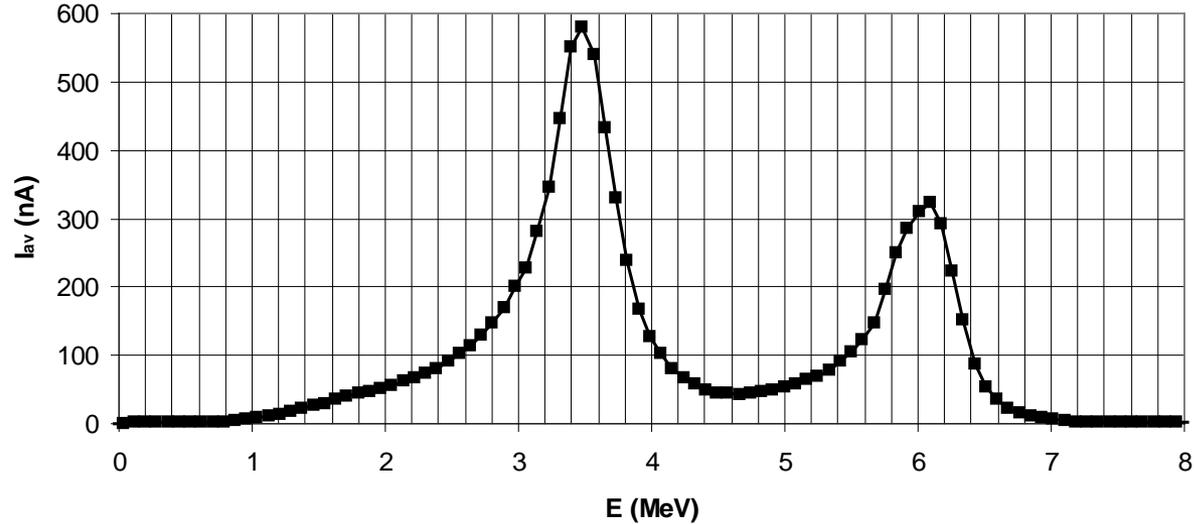


Beam energy	3.5/6 MeV
Dose rate at 1 m	0.2 – 2 Gy/min
Operating frequency	2856 MHz
Pulse repetition frequency	50 – 400 Hz
Accelerator dimensions	1000x600x900 mm
Accelerator weight	900 kg ¹⁾
¹⁾ Including local radiation shielding	

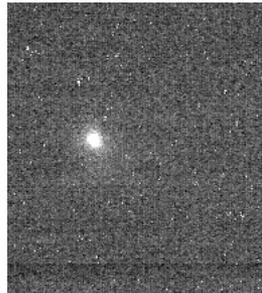


Control console

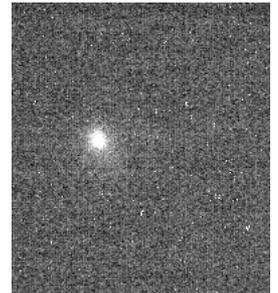
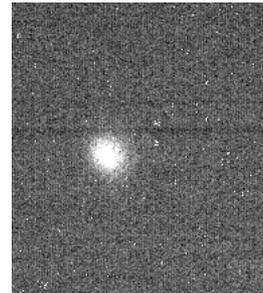
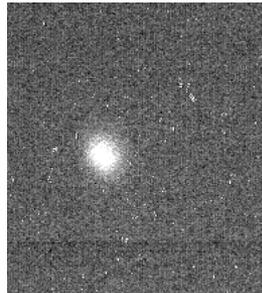
Energy spectrum in interlaced energies mode



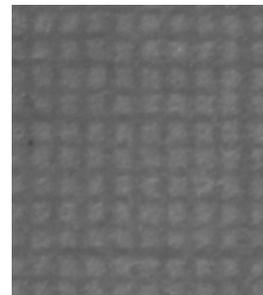
Low



High



**Beam spots diameters
are well below 2 mm**



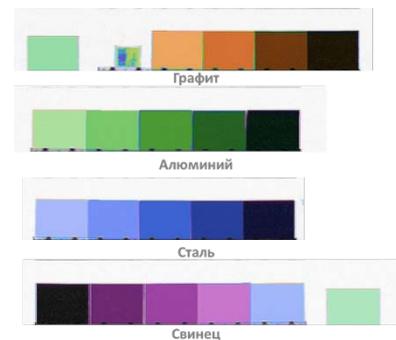
Scale:
1 square=
1x1 mm

Interlaced energies 6/3.5 MeV linac for cargo inspection. Variant 2.

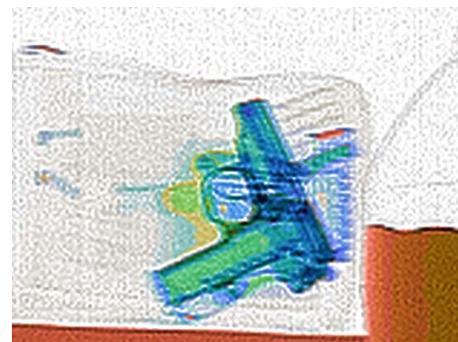
with Scantronic Systems, Moscow, 2012



Material recognition with $\Delta Z \sim 1$



High spatial resolution

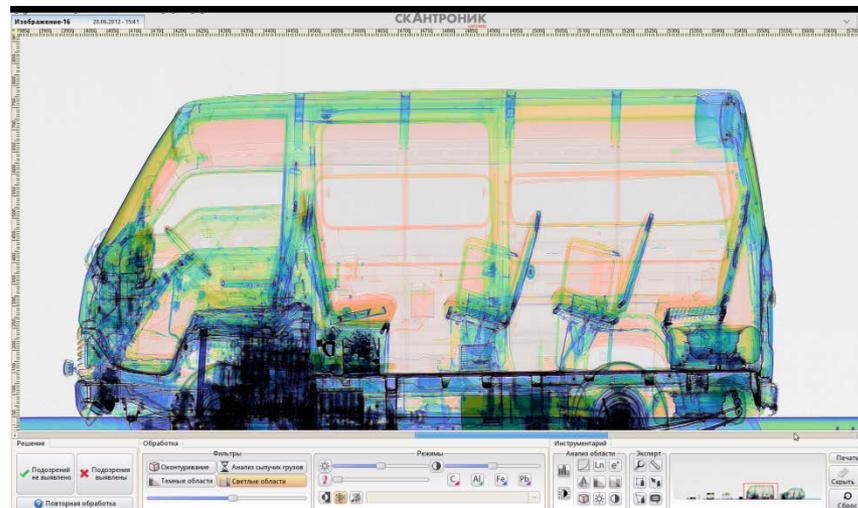
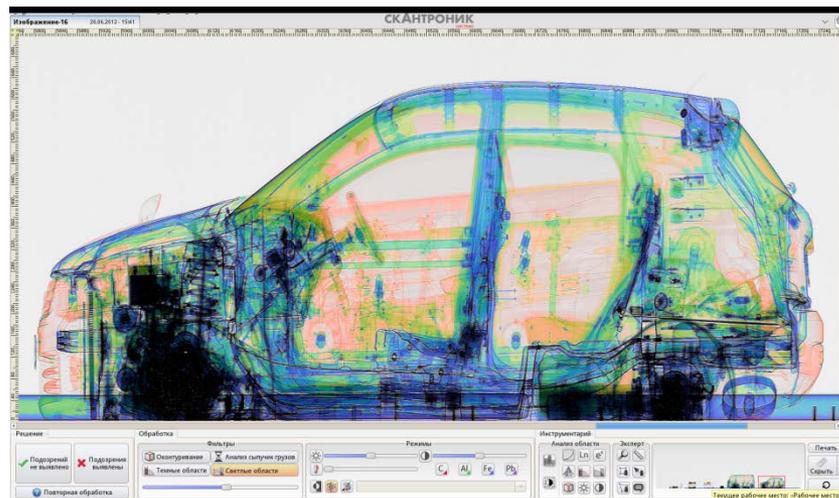


Experiments on industrial tomography have been conducted

Interlaced energies 6/3.5 MeV linac for cargo inspection.

Variant 2.

<http://scantronicsystems.com/>



Accelerator for radiography 2011



Maximum energy	8 MeV
Range of energy regulation	3-8 MeV
Max dose rate at 1 m at 8 MeV	10 Gy/min
Range of dose rate regulation	1-10 Gy/min
Beam spot dimension	<1 MM



Control
panel

Accelerator tests



Steel 340 mm



Resolution 0,5% for steel thickness 340 mm.

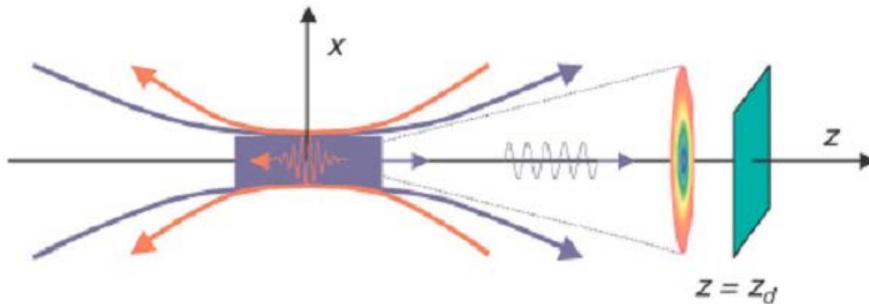
Accelerator for radiography operation



More than 15 000 expositions during 1.5 year

Project of laser-electron X-rays generator (LEXG)

Since 2004, joint with Lebedev Physical Institute



$$E_\gamma = 4\gamma^2 E_{ph}$$

$$E_{ph} = 1.16 \text{ eV}$$

$$E_\gamma = 10 - 45 \text{ keV}$$

$$E_e = \gamma m_0 c^2 = 25 - 50 \text{ MeV}$$

$$B_{av} > 10^{12} \text{ c}^{-1} \text{ mm}^{-2} \text{ mrad}^{-2} (0.1\% \text{ BW})^{-1}$$

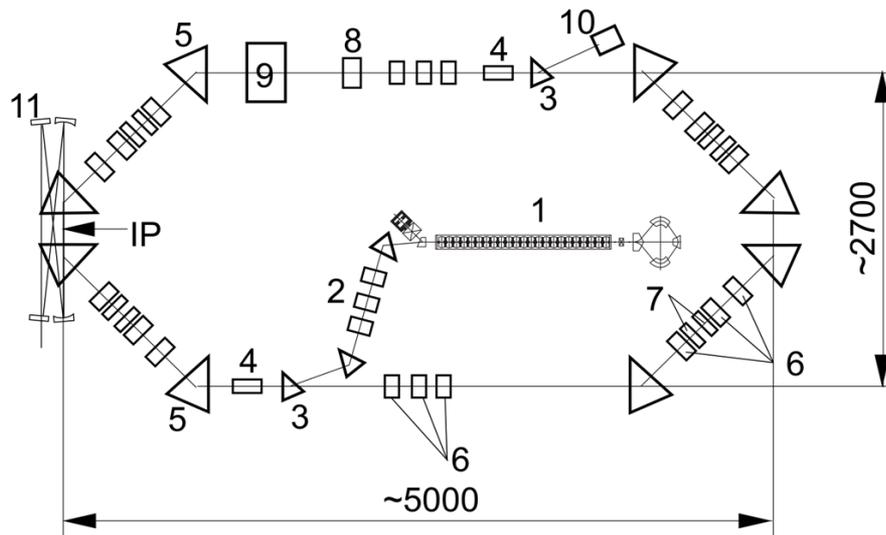
Close to limit value of photons per one interaction for ring machine:

$$q_e = 1 \text{ nC}, w_{ph} = 20 \text{ mJ},$$

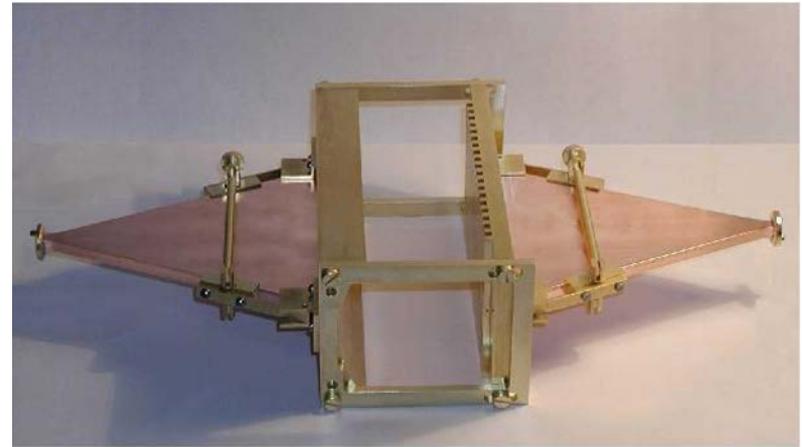
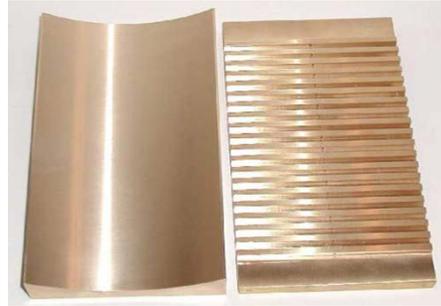
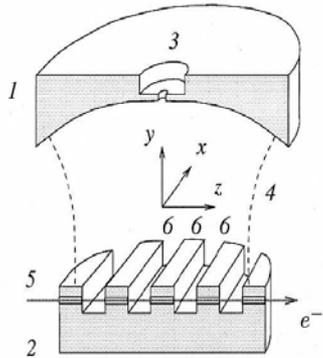
$$N_e = 5 \times 10^9, N_{ph} = 10^{17},$$

$$\sigma_r = 2 \times 10^{-5} \text{ m}, N_\gamma \approx 10^7$$

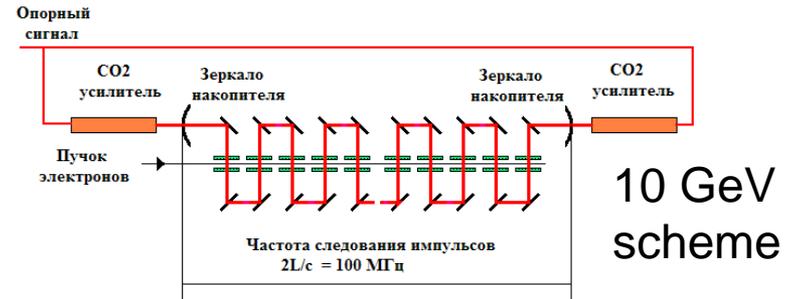
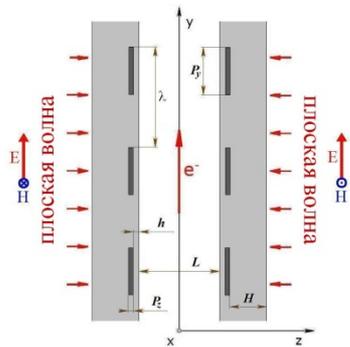
High average flux due to multiple frequent collisions



Laser acceleration in vacuum (up to 1 GeV/m)



First version – open resonator with special mirror 1998-2002



Second version – diffraction accelerating structure 2002 - 2008